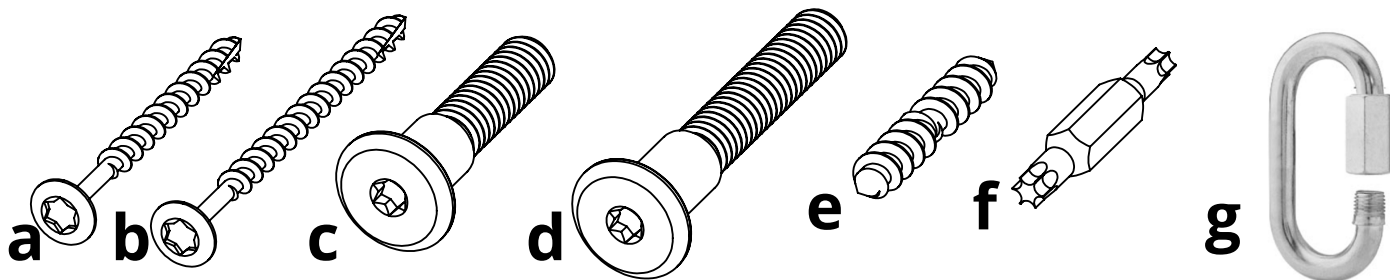


## PARTS

| PART | DESCRIPTION              | PART NO.  | QTY |
|------|--------------------------|-----------|-----|
| A    | LEFT BACK LEG ASSEMBLY   | SA-00108  | 1   |
| B    | LEFT FRONT LEG ASSEMBLY  | SA-00107  | 1   |
| C    | RIGHT BACK LEG ASSEMBLY  | SA-00109  | 1   |
| D    | RIGHT FRONT LEG ASSEMBLY | SA-00056  | 1   |
| E    | UNDER ARM SUPPORT        | PRT-00146 | 2   |
| F    | LEFT ARM ASSEMBLY        | SA-00110  | 1   |
| G    | RIGHT ARM ASSEMBLY       | SA-00111  | 1   |
| H    | SEAT ASSEMBLY            | SA-00104  | 1   |
| I    | BACK ASSEMBLY            | SA-00069  | 1   |

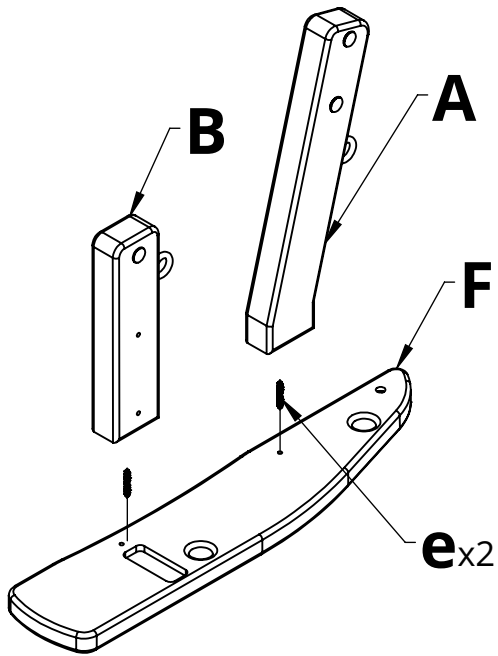


## HARDWARE

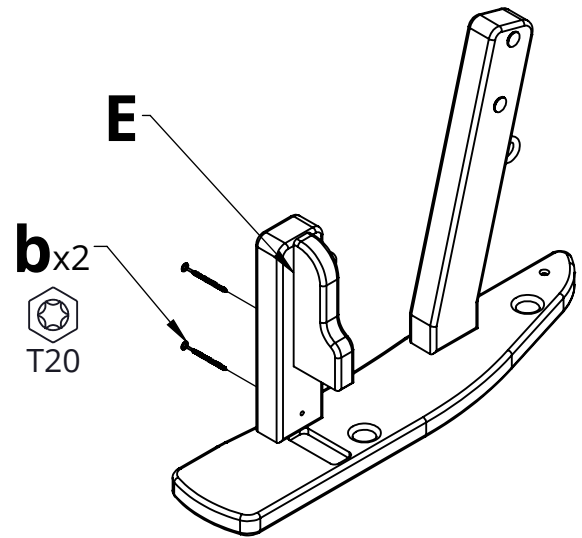
| PART | DESCRIPTION               | PART NO.        | QTY |
|------|---------------------------|-----------------|-----|
| a    | #8 X 2" TORX SCREW        | H-0000-S82      | 2   |
| b    | #8 X 2-1/2" TORX SCREW    | H-0000-S825     | 4   |
| c    | 5/16" X 1-1/2" CHAIR BOLT | H-0000-CB51615  | 2   |
| d    | 5/16" X 2-1/8" CHAIR BOLT | H-0000-CB516218 | 6   |
| e    | DOUBLE SCREW              | H-0000-DS       | 4   |
| f    | T20 & T25 TORX BIT        | H-0000-CTD      | 1   |
| g    | QUICK LINK                | H-0000-QL       | 6   |
| h    | SWING CHAIN-NOT SHOWN     | H-0000-CH       | 4   |

**Suggested Tools:** Drill, Plastic Mallet

# Please read entire instructions before beginning

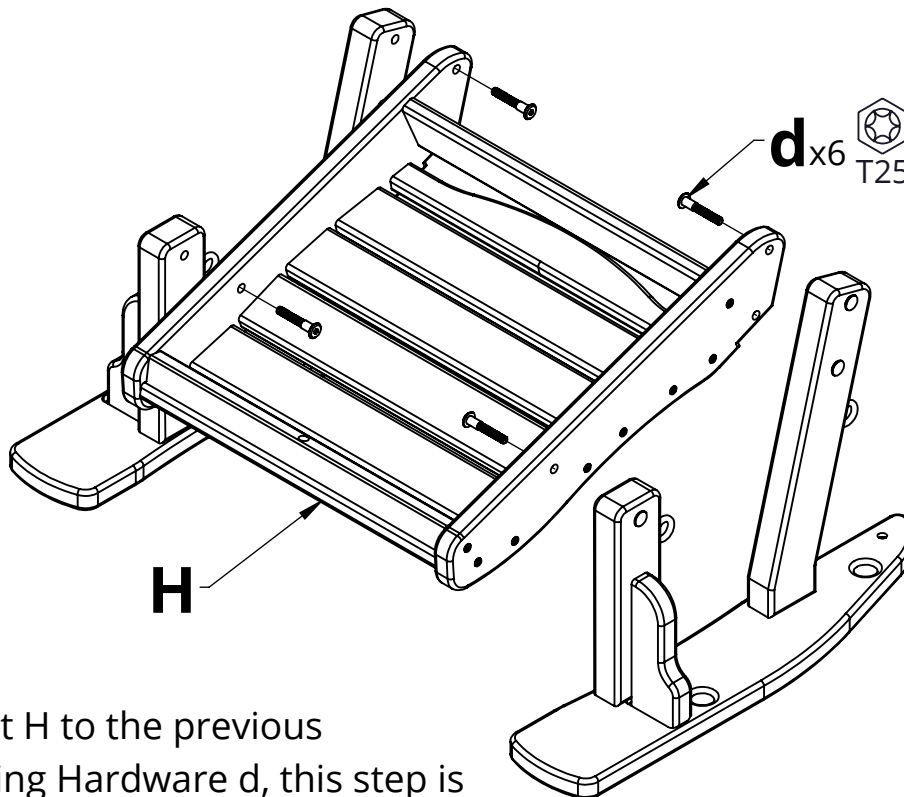


1. Attach Parts A & B to Part F by inserting Hardware e into the pre-drilled holes and rotating clockwise, stopping when the assembly is tight

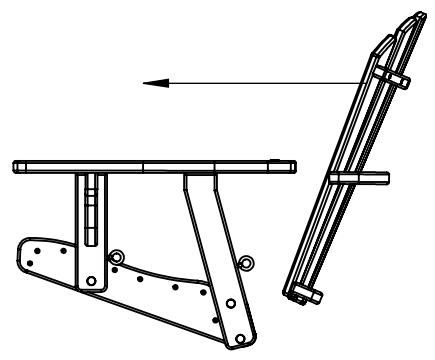
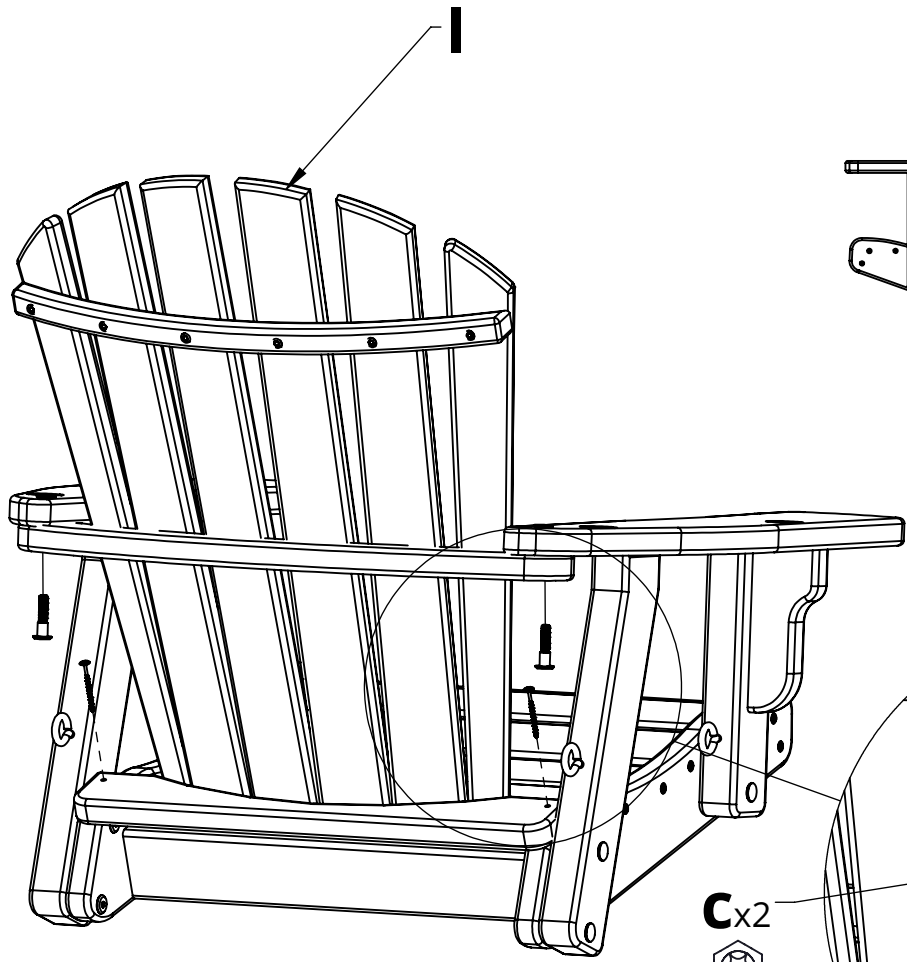


2. Place Part E into the pre-cut slot & attach it with Hardware b

3. Repeat Steps 1 & 2 with Parts C, D, E, G



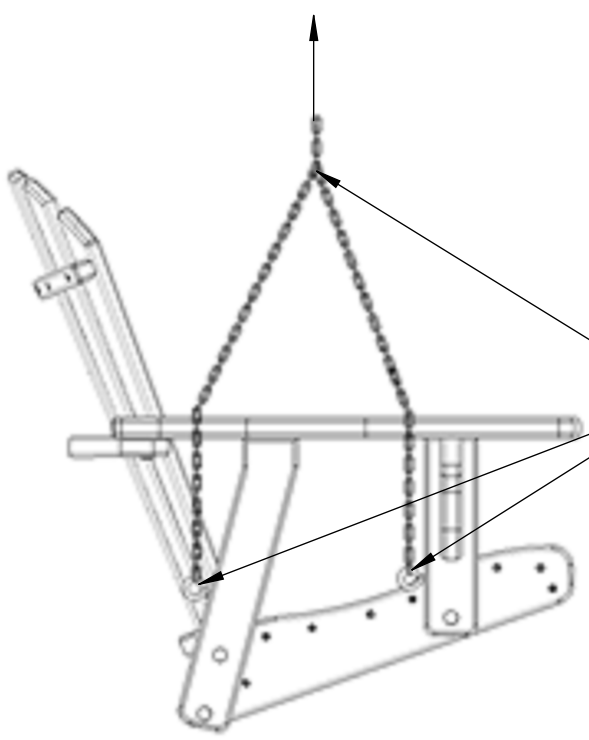
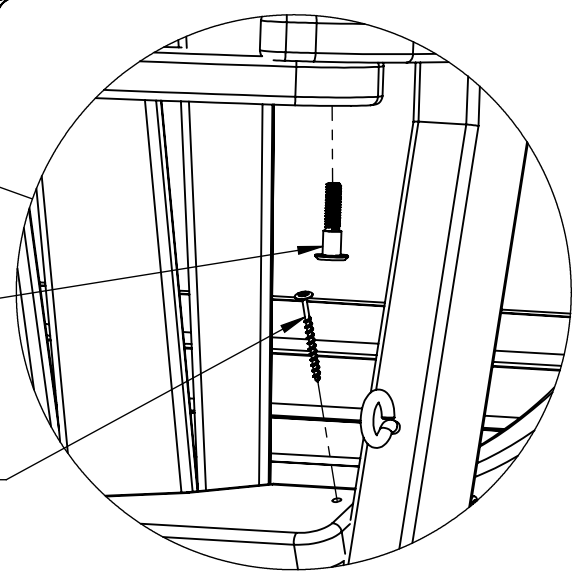
4. Attach Part H to the previous assemblies using Hardware d, this step is made easier if assembly is upside down



**5.** Slide Part I into place and attach it using the hardware shown

**C**x2  
  
 T25

**a**x2  
  
 T20



Use one quick link (hardware g) at each Eye Screw, and 1 to connect the lower chain to the upper chain.

**TIGHTEN QUICK LINK NUTS COMPLETELY USING A WRENCH**