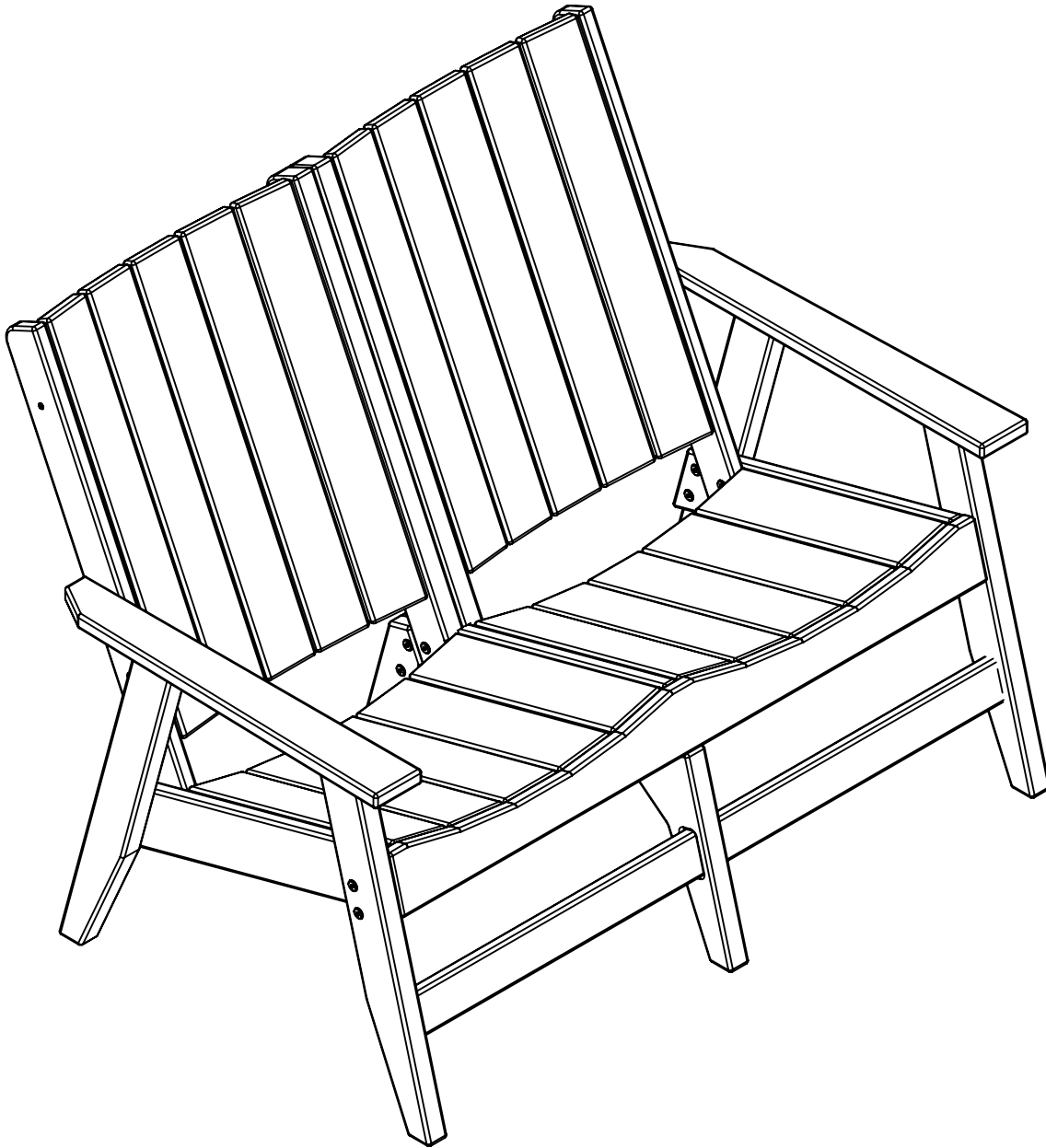
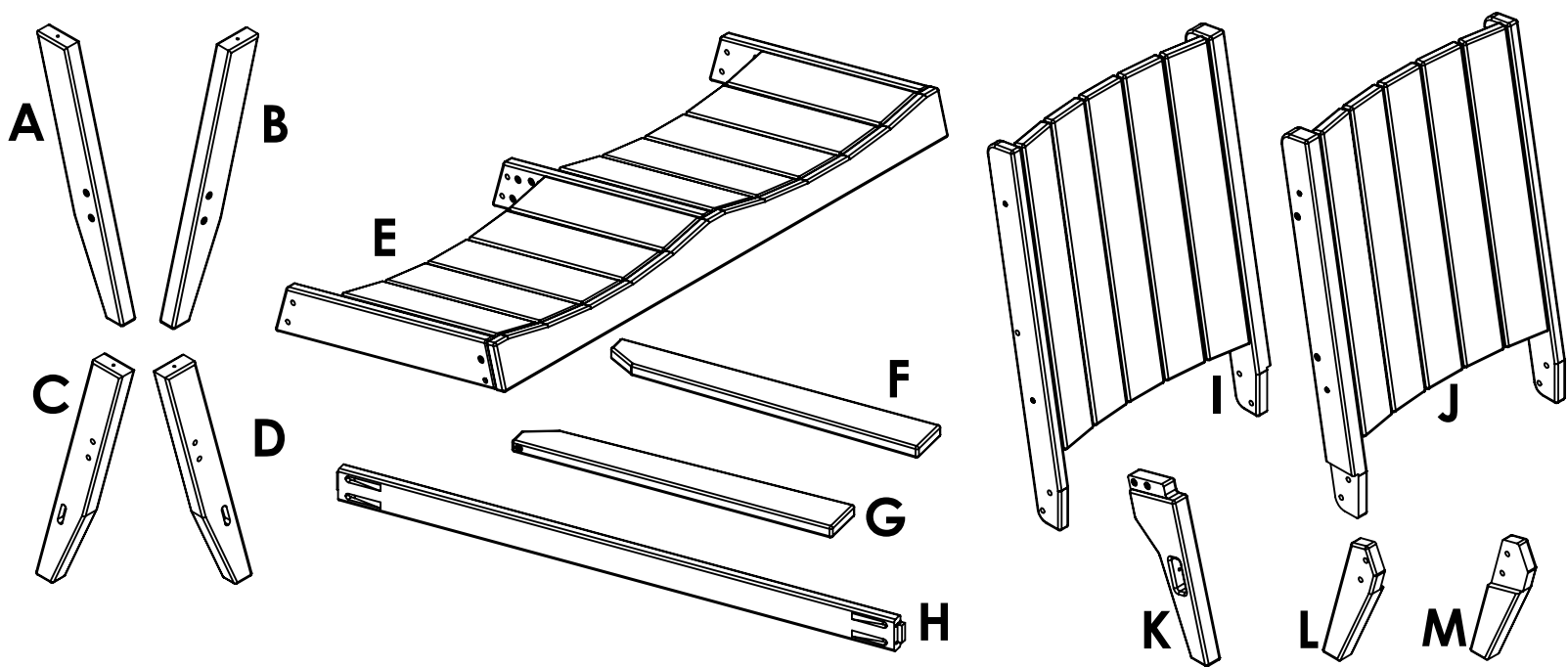


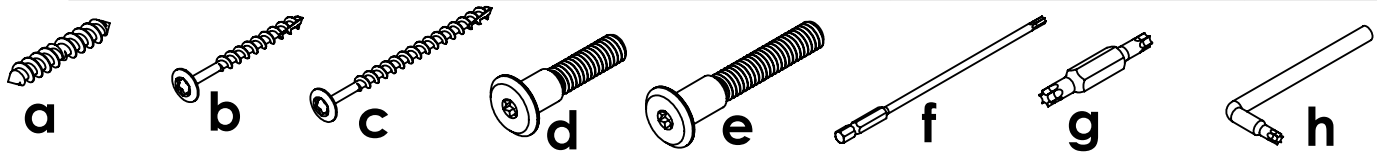
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CI-1805



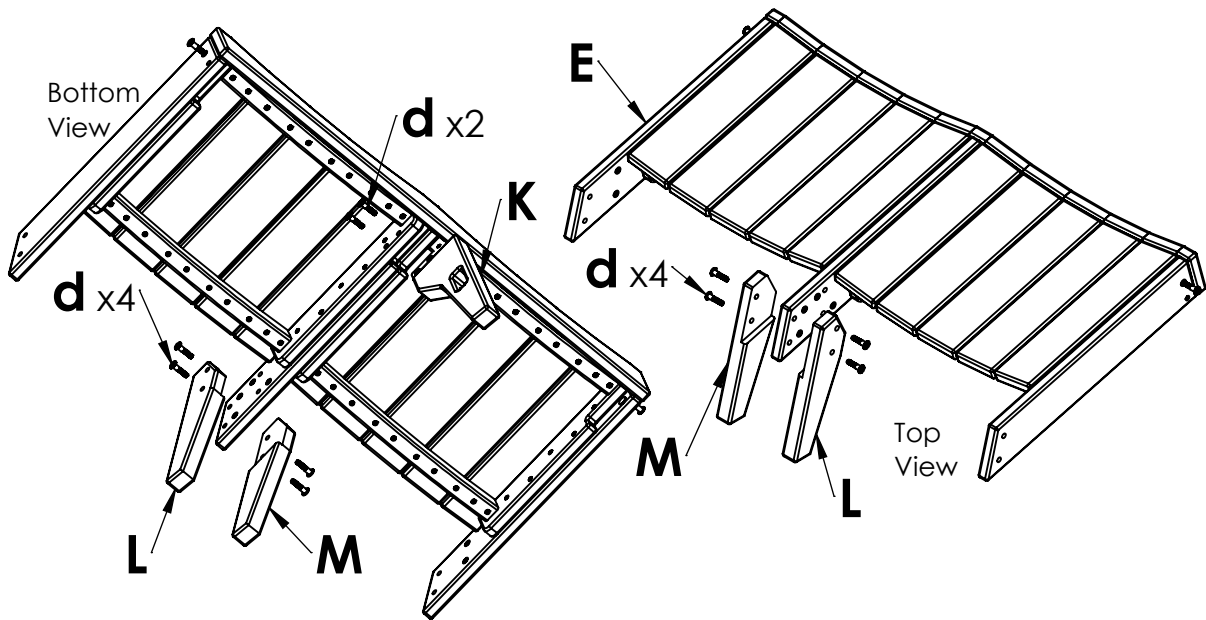
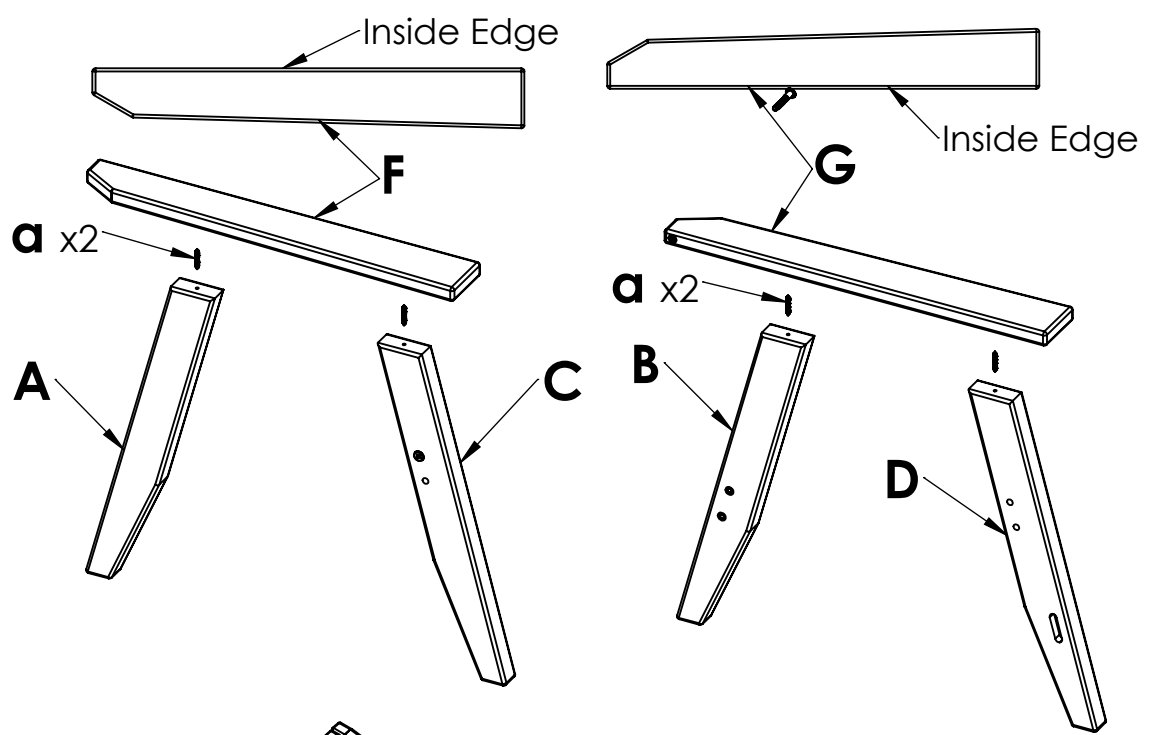


PARTS			
PART	DESCRIPTION	PART NO.	QTY.
A	LH BACK LEG ASSEMBLY	SA-00423	1
B	RH BACK LEG ASSEMBLY	SA-00424	1
C	LH FRONT LEG	PRT-00755	1
D	RH FRONT LEG	PRT-00756	1
E	SEAT ASSEMBLY	SA-00446	1
F	LH ARM ASSEMBLY	SA-00427	1
G	RH ARM ASSEMBLY	SA-00428	1
H	SPREADER	PRT-00115	1
I	LH BACK ASSEMBLY	SA-00425	1
J	RH BACK ASSEMBLY	SA-00426	1
K	RH FRONT MID LEG ASSEMBLY	SA-00451	1
L	LH MID BACK LEG	PRT-00927	1
M	RH MID BACK LEG	PRT-00926	1

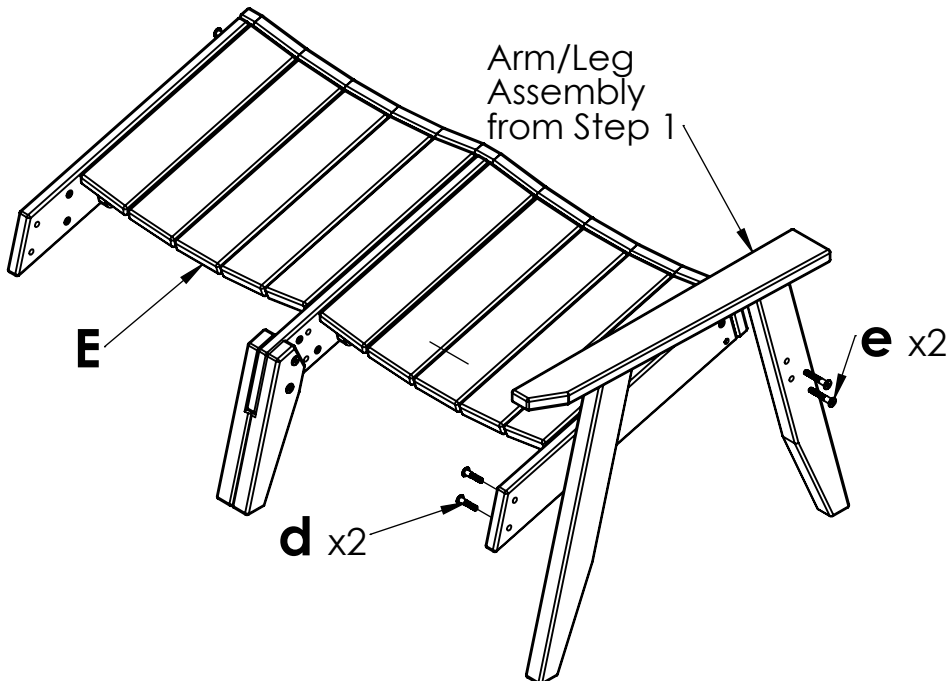


PART	DESCRIPTION	PART NO.	QTY.
a	DOUBLE SCREW	H-0000-DS	4
b	#8 X 1-3/4" TORX SCREW	H-0000-S8175	4
c	#8 X 2-1/2" TORX SCREW	H-0000-S825	1
d	5/16 X 1-1/2" CHAIR BOLT	H-0000-CB51615	18
e	5/16 X 2-1/8" CHAIR BOLT	H-0000-CB516218	8
f	6-INCH T20 TORX BIT	H-0000-T20X6	1
g	T20 & T25 TORX BIT	H-0000-CTD	1
h	T25 L-KEY	H-0000-T25LK	1

1. Start an end of a double screw (d) in the hole in the top of each leg. Thread the opposite end of the double screw into the corresponding arm, turning the legs clockwise to tighten, until the top of the leg is tight and flush with the bottom of the arm. The slots/threaded inserts in the legs should face toward the inside edge of its corresponding arm.



2. Attach the 2 Mid Back Legs (L & M) to the Seat Base (E) using (2) of hardware (d) for each leg. Attach the Front Mid Leg (K) using (2) of hardware (d). The Mid Front Leg will require the use of the L-Key (h).



3. Fasten the Lefthand Arm/Leg assembly from Step 1 to the Seat Base (E). Fasten the Back Leg using (2) of hardware (d). Fasten the Front Leg using (2) of hardware (e).

