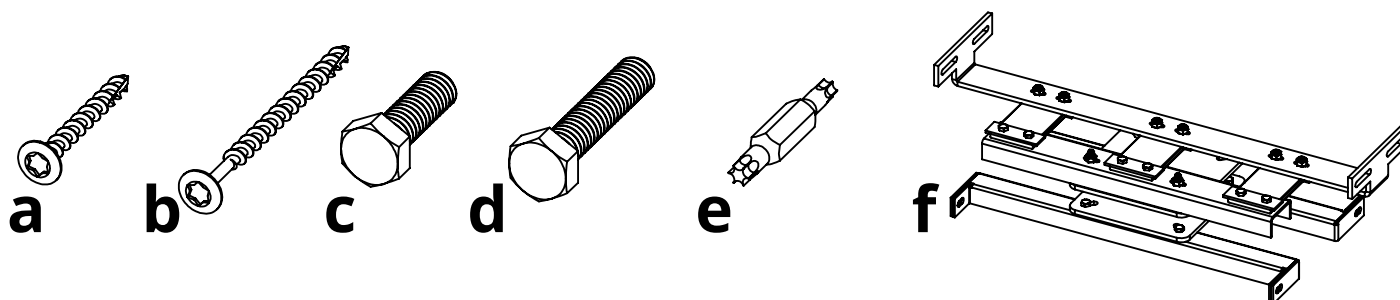


## PARTS

PART	DESCRIPTION	PART NO.	QTY
A	LEFT SIDE ASSEMBLY	SA-00232	1
B	RIGHT SIDE ASSEMBLY	SA-00233	1
C	BASE SPREADER	PRT-00433	2
D	BASE LEG ASSEMBLY	SA-00336	2
E	BACK ASSEMBLY	SA-00234	1
F	DS LOUNGE CHAIR SEAT SLAT	SS-24.5	6
G	BACK SPREADER	PRT-00443	1
H	FRONT SPREADER	PRT-00442	1



## HARDWARE

PART	DESCRIPTION	PART NO.	QTY
a	#8 X 1-1/2" TORX SCREW	H-0000-S815	12
b	#8 X 2-1/2" TORX SCREW	H-0000-S825	12
c	1" HEX BOLT 5/16" DIA	H-0000-HB1	4
d	1-1/2" HEX BOLT 5/16" DIA	H-0000-HB15	4
e	T20 & T25 TORX BIT	H-0000-CTD	1
f	SWIVEL ROCKER CLUB ASSEMBLY-GEN3	H-0000-SRA3C	1

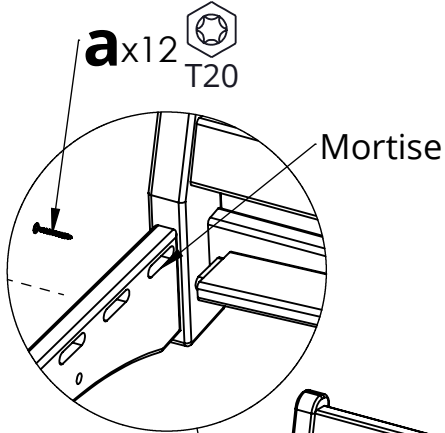
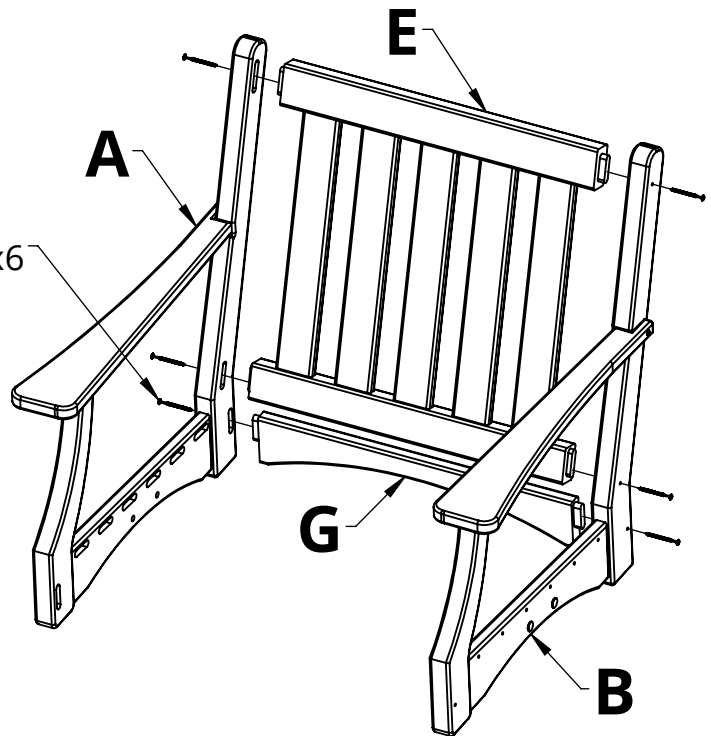
**Suggested Tools:** Drill, Plastic Mallet, 1/2" Socket Wrench

# Please read entire instructions before beginning

**1.** Assemble Parts A & B using Parts E & G using Hardware b



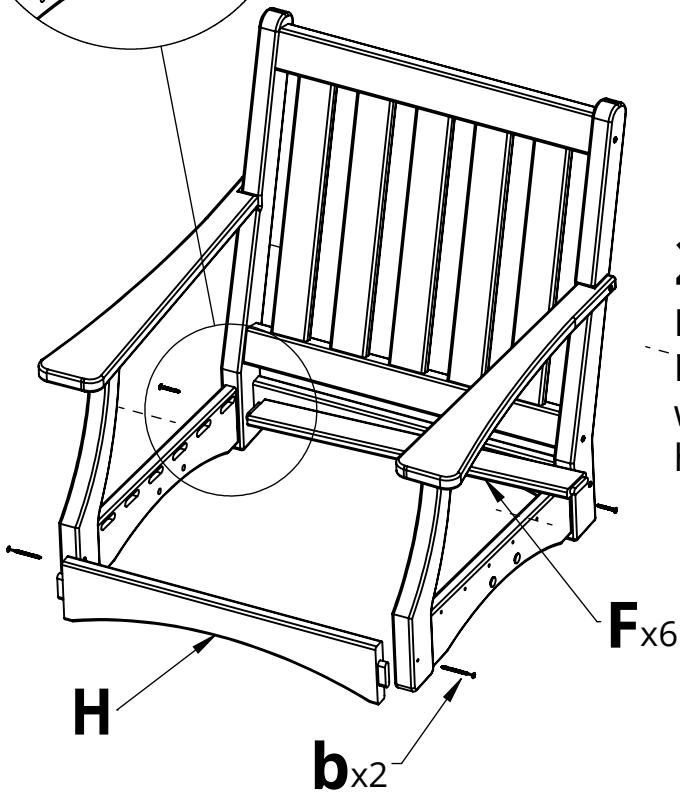
**b**x6



**a**x12



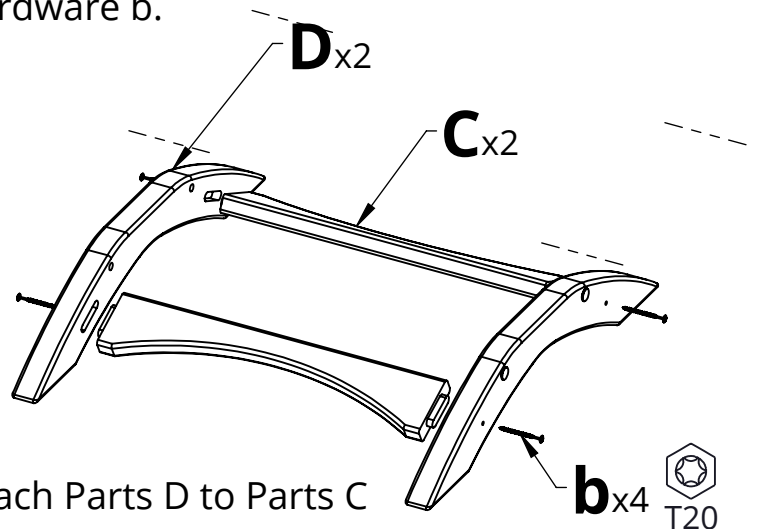
Mortise



**2.** Starting closest to the back, place Parts F into the mortises of Parts A & B, finishing with Part H. Attach part F with hardware a, attach Part H with hardware b.

**D**x2

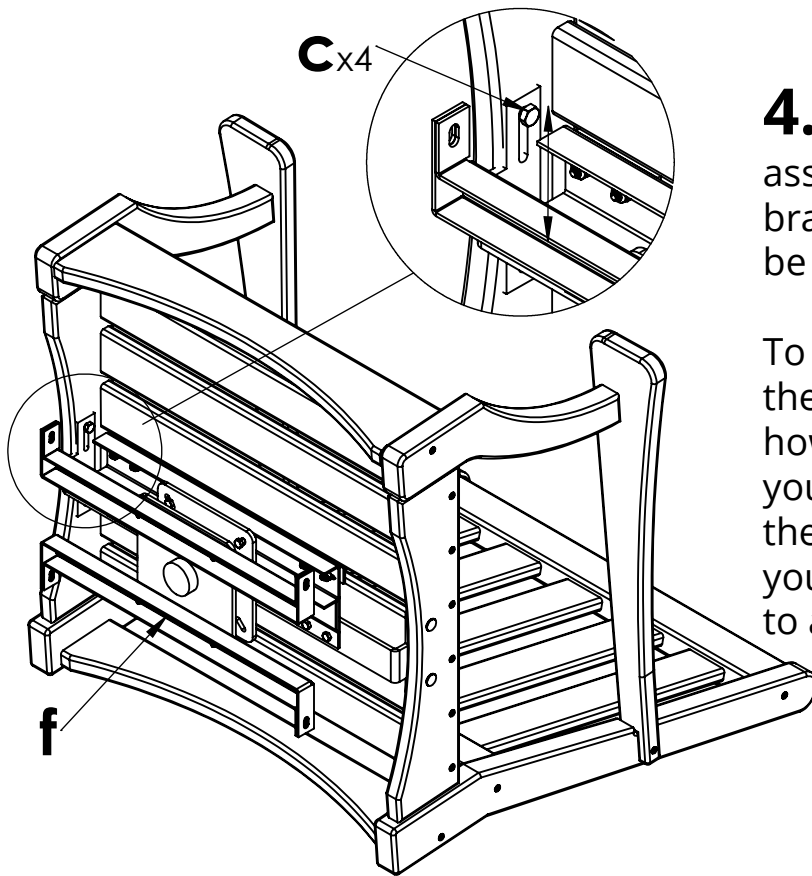
**C**x2



**3.** Attach Parts D to Parts C using Hardware b

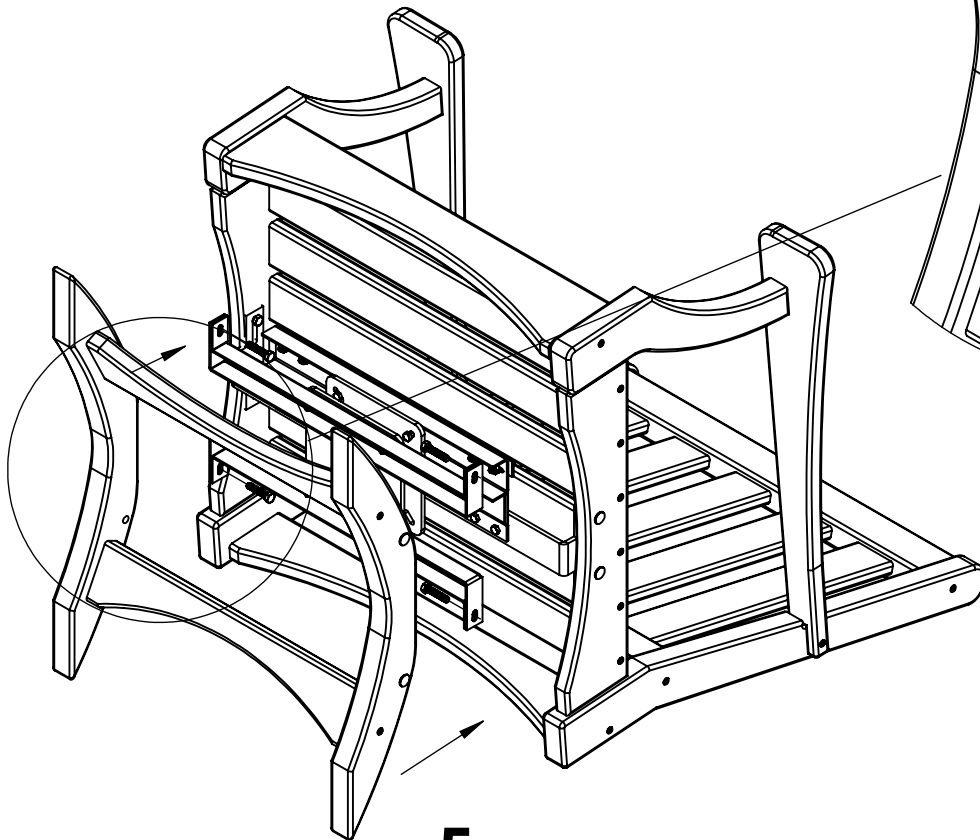
**b**x4





**4.** Attach Hardware f to the previous assembly using Hardware c. The swivel bracket on Hardware f is slotted and can be adjusted forward or back as needed.

To start, slide the chair as far back as the slots will allow (as shown) and see how the chair feels with the cushions you have once it is fully assembled. If the chair feels like it leans too far back, you can loosen the four bolts and slide it to a comfortable position.



**5.** Attach the base assembly from Step 3 to the swivel brackets using Hardware d.