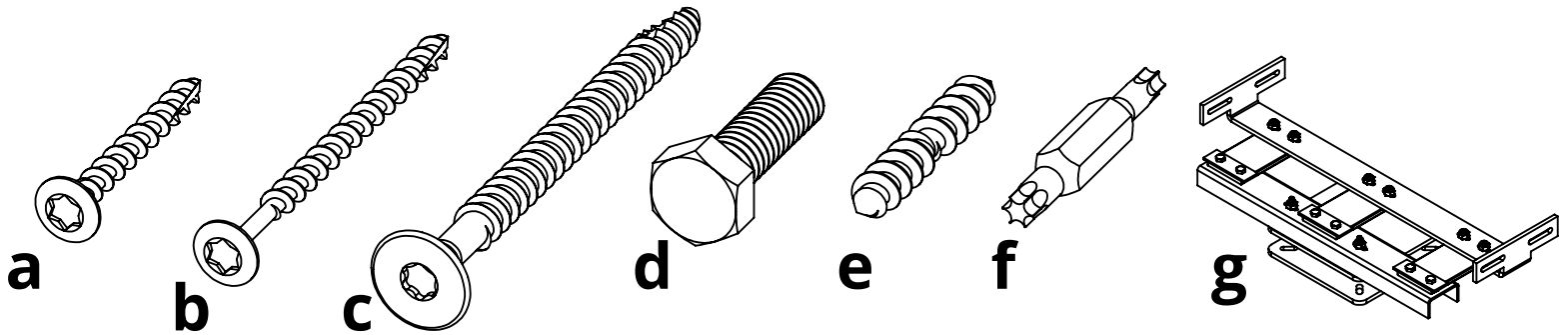


PARTS

PART	DESCRIPTION	PART NO.	QTY
A	BASE SIDE ASSEMBLY	SA-00225	2
B	SWIVEL SUPPORT	PRT-00411	2
C	BASE SPREADER	PRT-00410	2
D	SEAT ASSEMBLY	SA-00226	1
E	LEFT ARM	PRT-00417	1
F	RIGHT ARM	PRT-00418	1
G	LEFT FRONT LEG	PRT-00415	1
H	RIGHT FRONT LEG	PRT-00416	1
I	FRONT RAIL	PRT-00414	1
J	BACK ASSEMBLY	SA-00227	1

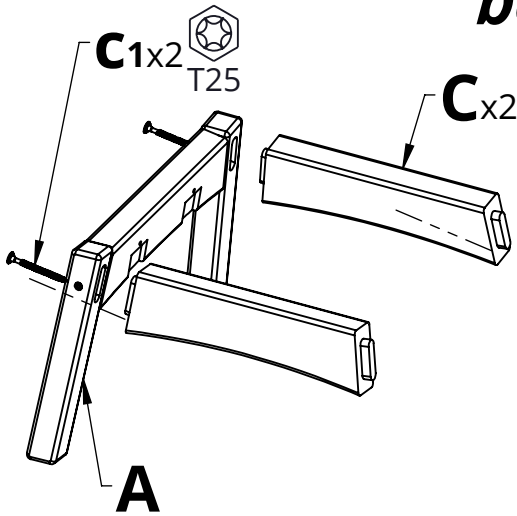


HARDWARE

PART	DESCRIPTION	PART NO.	QTY
a	#8 X 1-1/2" TORX SCREW	H-0000-S815	2
b	#8 X 2-1/2" TORX SCREW	H-0000-S825	10
c1	1/4"-10 X 3" LAG SCREW (Painted)	H-0000-S103	8
c2	1/4"-10 X 3" LAG SCREW (Unpainted)	H-0000-S103	4
d	1" HEX BOLT 5/16" DIA	H-0000-HB1	4
e	DOUBLE SCREW	H-0000-DS	2
f	T20 & T25 TORX BIT	H-0000-CTD	1
g	SWIVEL ROCKER DINING ASSEMBLY-GEN 3	H-0000-SRDA3	1

Suggested Tools: Drill, Plastic Mallet, 1/2" Socket Wrench

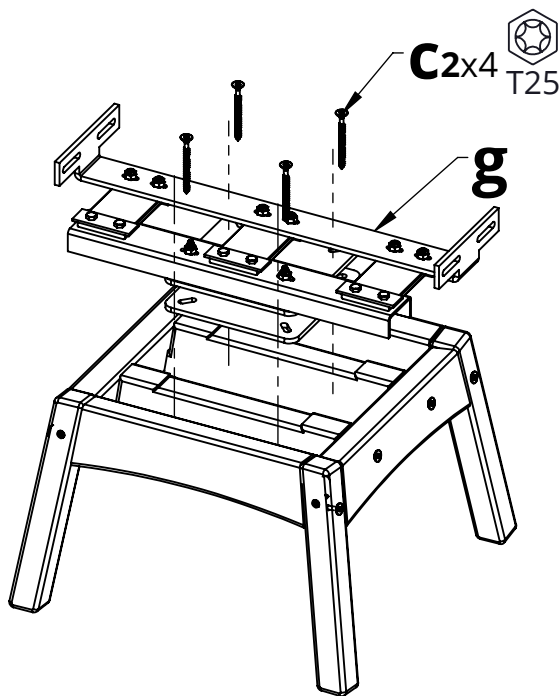
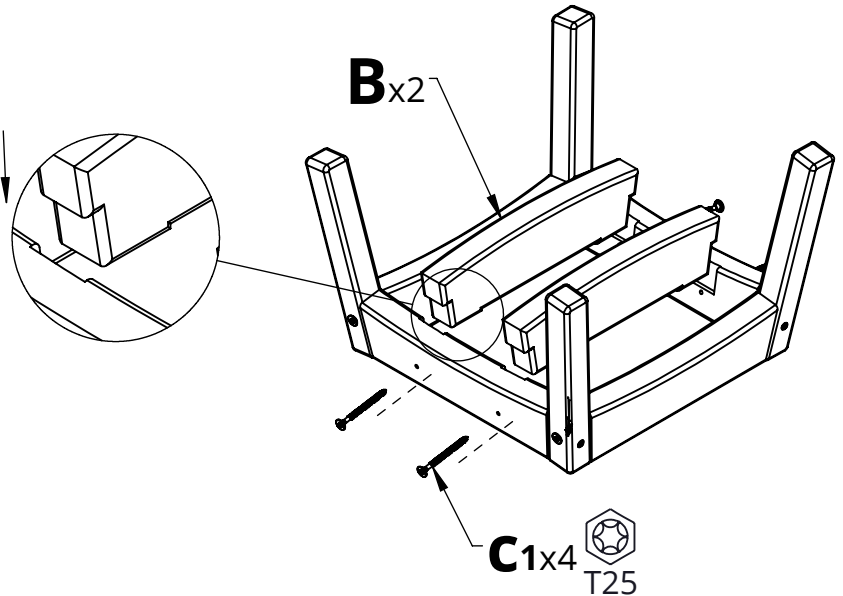
Please read entire instructions before beginning



1. Attach Parts C to A using the hardware shown

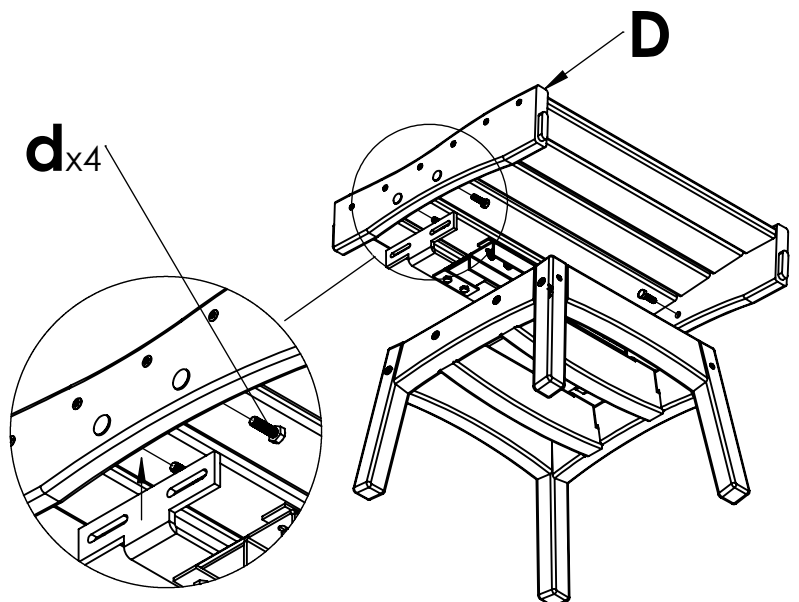
2. Repeat Step 1 to attach the other Part A to Parts C

3. While upside down press, or hammer, Parts B into the grooves & attach them using the hardware shown



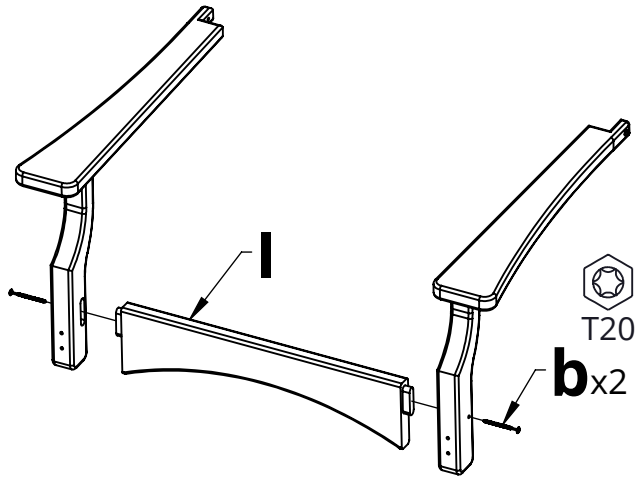
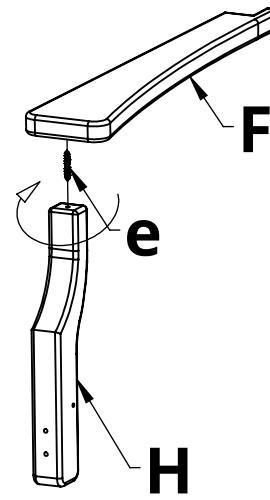
4. Connect Hardware g using Hardware c2 (unpainted) as shown. The top plate of the swivel will need to be rotated to access the mounting holes in the bottom plate.

5. Connect seat assembly (Part D) using Hardware d as shown.



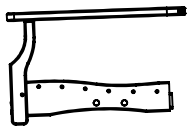
5. Connect Part F to H with Hardware e by rotating Part F clockwise until the assembly is tight

6. Repeat Step 5 for Parts E & G



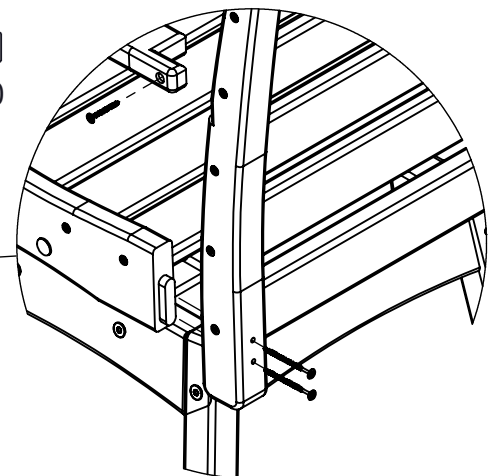
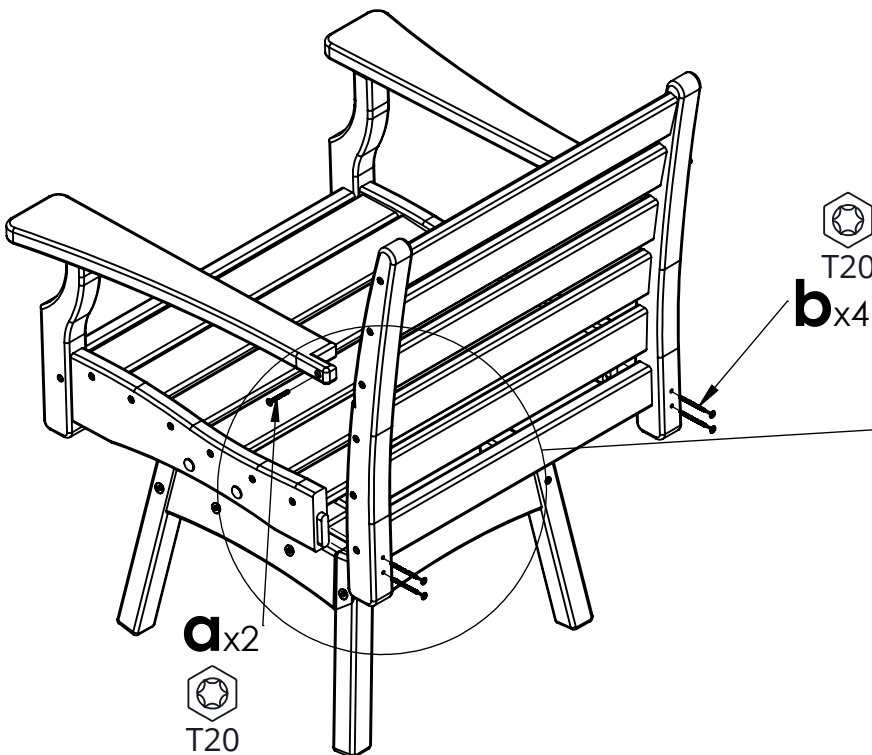
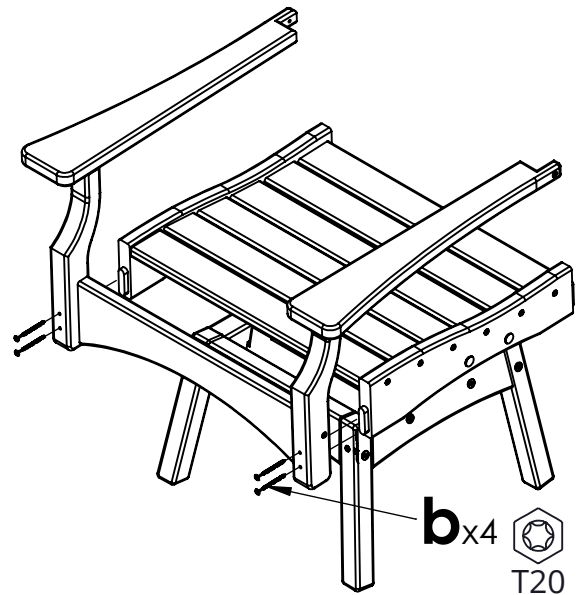
7. Connect the previous assemblies to Part I using Hardware b

8. Connect the previous assembly to Part D using the hardware shown



Side View

Note: Make sure Step 7 is connected on the front of Part D as shown



9. Attach Part J using the hardware shown.